



13/64" drill bit

.257

.315

1.00

1/4-20 UNC - 2B

1.00

Ø.20 THRU

Note:
 1x1x5/16 Aluminum flat bar
 hole drilled on center with 13/64" drill
 Tap 1/4-20 UNC thread

DRAWN mswartz	2/28/2019	TITLE	
CHECKED		1/4"-20 UNC TAP 1"x1" Aluminum	
QA		SIZE	REV
RFG		D	1
APPROVED		DWG NO	1x1 1-4-20 tap
		10 : 1	SHEET 1 OF 1